

Date: Monday, 9/17/2007 1:49:12 PM  
 User: Kim Johnston

## Process Sheet

Customer	CU-DAR001 Dart Helicopters Services	Drawing Name	206 EXTRUSION BENDING
Job Number	34693		
Estimate Number	10311		
P.O. Number	N/A	Part Number	D2620
This Issue	9/17/2007	S.O. No.	N/A
Prsht Rev.	NC	Drawing Number	D2620 REV B
First Issue	N/A	Project Number	N/A
Previous Run	34692	Drawing Revision	B
Written By		Material	N/A
Checked & Approved By	HJ 07.09.17	Due Date	10/12/2007
Comment	Est. D 02.07.26 Change Dwg to rev.B; Updated Location RF		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	D26001160	Extrusion Round 3" 206
<b>Comment:</b> Qty.: 1.0000 Each(s)/Unit Total : 30.0000 Each(s) Extrusion Round 3" 206 Pick; Qty Part Number Description Batch 1 D2600-1 Extrusion Round 3"206 B30249 <i>EL 7-10-6</i>		
2.0	LANDING GEAR 1	LANDING GEAR RESOURCE 1
<b>Comment:</b> LANDING GEAR RESOURCE 1 1-Bend extrusion as per Dwg D2620 using CNC Bending Machine program 206.A and Folio Ft008 2- Cut Fwd end of tube as per Dwg D2620 <i>EL/SR 7-11-6</i>		
3.0	QC5	INSPECT WORK TO CURRENT STEP
<b>Comment:</b> INSPECT WORK TO CURRENT STEP <i>BE 07-11-07</i>		
4.0	PACKAGING 1	PACKAGING RESOURCE #1
<b>Comment:</b> PACKAGING RESOURCE #1 Identify and Stock Location: LG <i>BE 07-11-07</i> 30.		
5.0	QC21	FINAL INSPECTION/W/O RELEASE
		<i>(30) LD 07-11-09</i>
<b>Comment:</b> FINAL INSPECTION/W/O RELEASE		
Job Completion <i>W St. 07-08</i>		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

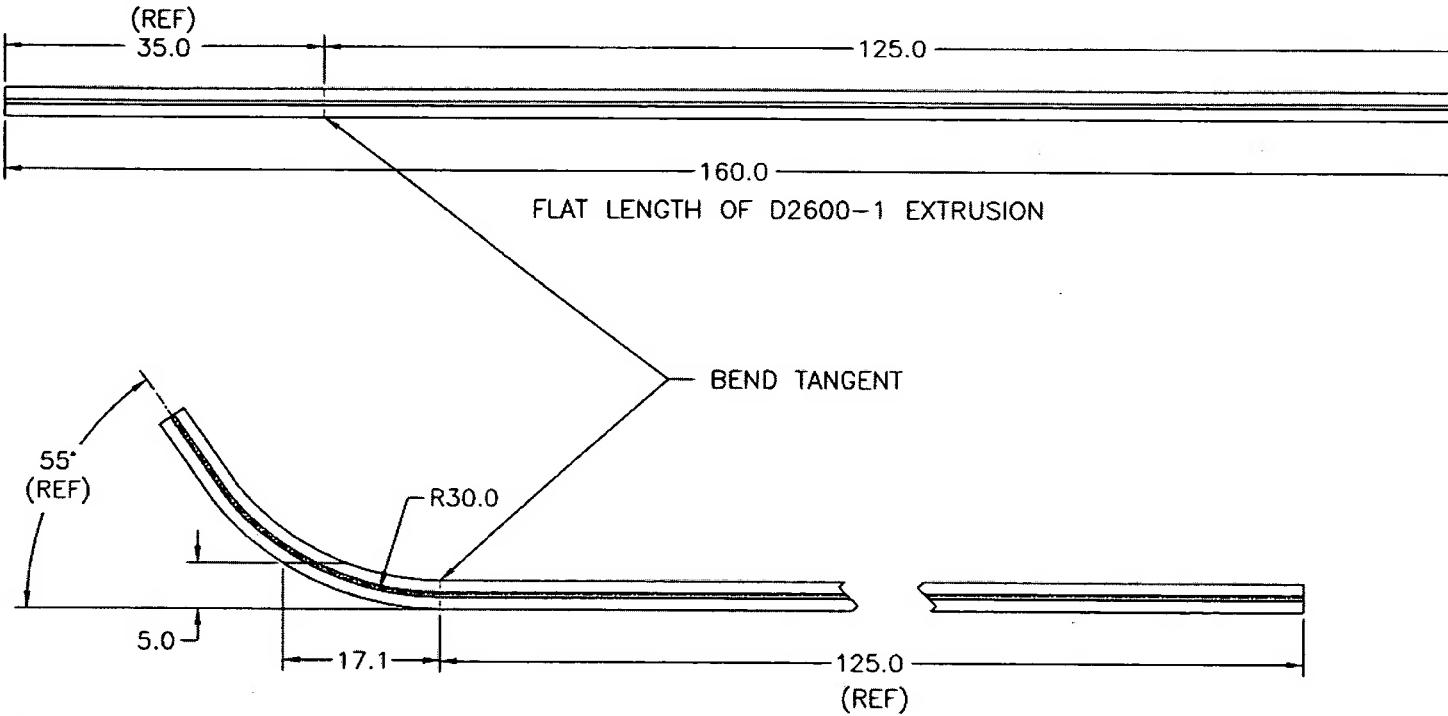
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes  No  DQA:  Date: 01/11/09  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

# SPECIFICATION CONTROL DRAWING

## 206 SKIDTUBE BENDING



NOTE: ALL DIMENSIONS ARE IN INCHES

**DART**

copy  
date

DESIGN	DRAWN BY	DART AEROSPACE USA, INC.	
CHECKED	APPROVED	FAIRCHILD INTERNATIONAL AIRPORT, WA	
DATE		DRAWING NO.	REV. B
99.09.10	KE	D2620	
A	97.11.07	TITLE	NEW ISSUE
B	97.09.10	206 SKIDTUBE BENDING CONTROL	1:20
		SHEET 1 OF 1	SCALE

**RELEASED**  
49.04.15 DS

